

**Work Order ID 54853**

December 30, 2009 9:34:59 AM



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Item ID: D350-588-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Door Fwd Hinge Modification

Start Date: 12/30/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/30/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-588-011 CHG002

*71*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*9/10/30**252*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*1**12-30*

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Item ID: D350-588-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Door Fwd Hinge Modification

Start Date: 12/30/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/30/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-588-011								
	Location: <u>PK</u>								
	PPP Rev: <u>C</u>								
140		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

9/12/30 90 SP

MF 09-12-30

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification


Comments:

Start Date: 12/30/09

Required Date: 12/30/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526C1032R7  Screw		Purchased	No			120	Each	136.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

136

104394

3

113064

100

113096

33

AN526C832R8



Screw

Purchased

No

120

Each

84.0000

8.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

84

108335

1

111900

83

9/12/30

SP

2

9/12/20

TD SP

8

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Work Order ID: 54853



Parent Item: D350-588-011



Parent Item Name: Aft Door Fwd Hinge Modification

Start Date: 12/30/09

Required Date: 12/30/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526C832R9  Screw		Purchased	No			120	Each	145.0000	8.0000			

9/12/30 10 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	145	
107376	51	
108377	5	
108928	14	
110372	8	
110915	1	
111916	1	
112492	65	

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Comments:

Start Date: 12/30/09

Required Date: 12/30/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD10

Purchased

No

120

Each

1,444.000

4.0000

Washer

9/12/30

TDSP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1444

105442

8

109059

2

109840

23

110139

2

110985

202

111279

5

111668

48

112314

132

112369

22

113149

1000

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification


Comments:

Start Date: 12/30/09

Required Date: 12/30/09

Start Qty: 1.00

Required Qty: 1.00


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD8  Washer		Purchased	No			120	Each	1,047.000	24.0000		9/12/30	sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1047
107091	9
108335	11
110382	48
110917	3
111578	60
112314	196
112385	720

D2143  
  
Hinge Bracket

Manufactured No

120 Each 29.0000 1.0000

9/12/30 sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	29
37739	29

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Comments:

Start Date: 12/30/09

Required Date: 12/30/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2144  
Hinge Bracket

Manufactured No

120

Each

14.0000

1.0000

9/12/30 50

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

41174

14

14

1 50

D2150  
Packer Doubler, Hinge

Manufactured No

120

Each

16.0000

2.0000

9/12/30 50

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

45813

16

16

2

D2151  
Packer Doubler, Hinge

Manufactured No

120

Each

60.0000

2.0000

9/12/30 50

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

51407

60

60

2

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Comments:

Start Date: 12/30/09

Required Date: 12/30/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2153



Door Prop

Manufactured

No

120

Each

32.0000

1.0000



9/12/30 sl

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

32

48373

32

D2154



Stud Bracket

Manufactured

No

120

Each

29.0000

1.0000



9/12/30 10 sl

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

29

44890

19

45814

10



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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Comments:

Start Date: 12/30/09

Required Date: 12/30/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2237		Manufactured	No			120	Each	64.0000	2.0000			
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Striker Plate

9/12/30 SF

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST	9	
----	---	--

46162	9	
-------	---	--

Main Warehouse

ST022	55	
-------	----	--

52327	55	
-------	----	--

D2461		Manufactured	No			120	f	170.7040	7.6316			
-------	--	--------------	----	--	--	-----	---	----------	--------	--	--	--



Neoprene "D" Seal

9/12/30 SF

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST	170.7039842	
----	-------------	--

34304	14.234	
-------	--------	--

39782	156.469984	
-------	------------	--

cut 1 X 87.00"

cut to 90"

✓

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification


Comments:

Start Date: 12/30/09

Required Date: 12/30/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2463  Seal		Manufactured	No			120	f	569.9926	7.6316		9/12/30	SP

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	75.3752	
31350	1.8278	
34305	18.25	
41121	3.75	
43841	51.5474	
Main Warehouse		
ST404	494.6173684	
50075	494.617368	

cut 1 X 87.00"

D2583



Latch Bracket

Manufactured No

120 Each 36.0000 2.0000

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	36	
36043	2	
48648	2	
53889	32	

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification


Comments:

Start Date: 12/30/09

Required Date: 12/30/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2585  Mounting Channel		Manufactured	No			120	Each	90.0000	2.0000		9/12/30	SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 64

45888 4

53798 60

Main Warehouse

ST37 26

51526 26

D2586  
  
Door Latch

Manufactured No 120 Each 89.0000 2.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 89

45554 1

47183 2

50213 86

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification



Comments:

Start Date: 12/30/09



Required Date: 12/30/09

Start Qty: 1.00



Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2587  Door Slug, 350 Hinge		Manufactured	No			120	Each	48.0000	1.0000 		9/12/30 sl	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	48	
48647	48	

D2589  Keys, Key Chain, 350 Hinge		Manufactured	No			120	Each	56.0000	1.0000 		9/12/30 sl	
--	--	--------------	----	--	--	-----	------	---------	---	--	------------	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
HONG KONG		
ST	1	
46840	15	
46846	1	
50378	40	

D2690-17  Cable		Manufactured	No			120	Each	18.0000	1.0000 		9/12/30 sp	
--	--	--------------	----	--	--	-----	------	---------	---	--	------------	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST41	18	
50666	18	

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Comments:


Start Date: 12/30/09

Required Date: 12/30/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2857-1		Manufactured	No			120	Each	29.0000	1.0000			
												
Hinge Bracket												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 29


41166 7

45788 4

50235 6

53464 12

9/12/30 SP

D2857-2		Manufactured	No			120	Each	25.0000	1.0000			
												
Hinge Bracket												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 25

45797 13

53465 12

9/12/30 ID SP

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification

Comments:


Start Date: 12/30/09

Required Date: 12/30/09

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2858-1		Manufactured	No			120	Each	27.0000	1.0000			
												
Hinge Bracket												


Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	27	
	43364	3	
	45798	24	

9/12/30 SP

D2858-2		Manufactured	No			120	Each	19.0000	1.0000			
												
Hinge Bracket												

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	19	
	41439	4	
	45799	15	

9/12/30 SP

FG-778150-550-ROL		Purchased	No			120	sf	855.0000	1.0000			
												
7781 9oz Glass 50"x125yd												

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	855	
	111166	855	

9/12/30 SP (K)

1- cut 1 square ft of glass cloth

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification


Comments:

Start Date: 12/30/09

Required Date: 12/30/09

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20426AD3-4  RIVET		Purchased	No			120	Each	7,765.000	12.0000			

9/12/30 sl

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	7765	
104374	3765	
110398	4000	

12

MS20470AD4-5  Rivet, Universal Head		Purchased	No			120	Each	2,477.000	18.0000			
---	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--

9/12/30 DS

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2477	
111916	2477	

18

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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification


Comments:

Start Date: 12/30/09


Required Date: 12/30/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L08  Nut		Purchased	No			120	Each	317.0000	18.0000		9/12/30 SP	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	317	
110002	24	
111889	30	
112243	43	
112492	24	
112612	1	
112794	7	
113226	188	

MS21042L3  Nut		Purchased	No			120	Each	3,306.000	4.0000		9/12/30 10-SP	
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<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3306	
110844	35	
111274	27	
111668	64	
112314	1680	
112385	500	
113523	300	
113537	700	



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Work Order ID: 54853

Parent Item: D350-588-011

Parent Item Name: Aft Door Fwd Hinge Modification


Comments:

Start Date: 12/30/09

Required Date: 12/30/09


Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-08-11  Screw		Purchased	No			120	Each	76.0000	2.0000			

9/12/30 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	76	
111977	76	

MS27039-1-15  Screw		Purchased	No			120	Each	163.0000	2.0000			
--	--	-----------	----	--	--	-----	------	----------	--------	--	--	--

2

9/12/30 ID SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	163	
106903	3	
108169	4	
109321	4	
411916	52	
112794	100	

2